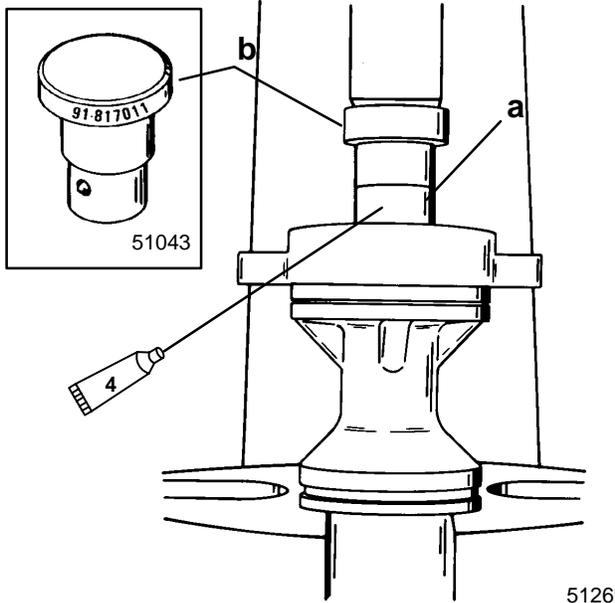




Bearing Carrier

1. Lubricate O.D. of needle bearing with Quicksilver Needle Bearing Assembly Lubricant.
2. Install needle bearing.

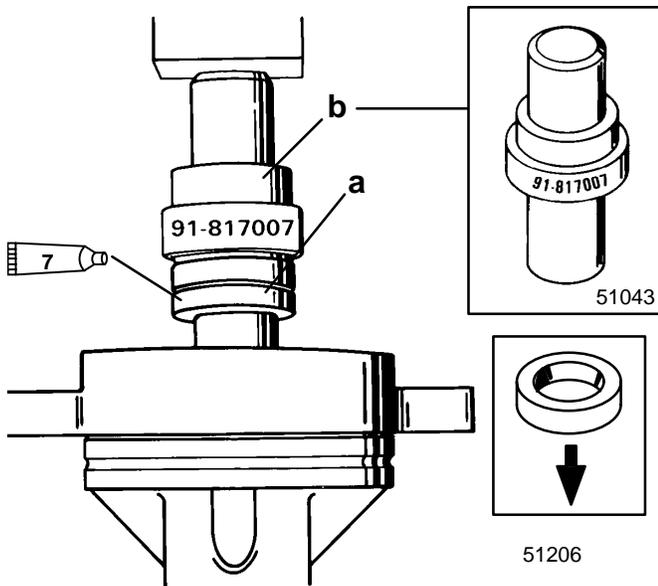
Installation Note: Push against numbered end of bearing.



4 Needle Bearing Assy. Lub. (92-825265A1)

- a - Needle Bearing
- b - Installer (91-817011)

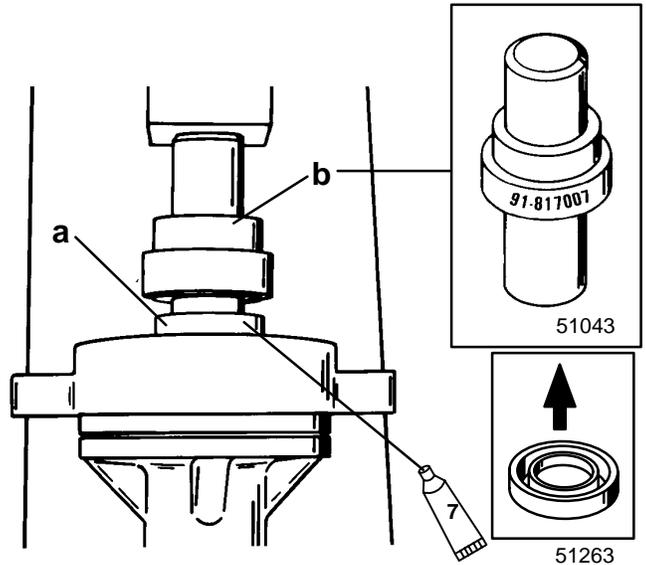
3. Install small diameter oil seal. Seal lip faces away from shoulder on Installer Tool. Press seal in until Installer Tool bottoms.



7 Loctite "271" (92-809819)

- a - Small Diameter Seal
- b - Installer Tool (91-817007)

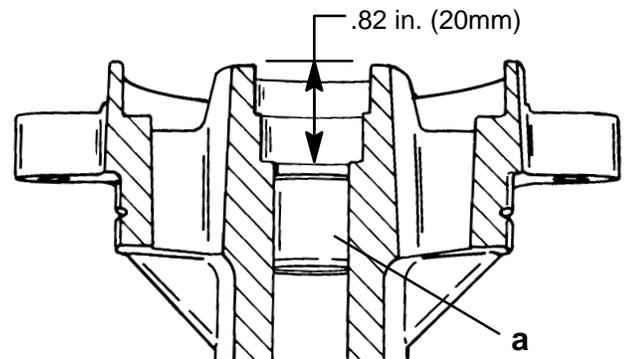
4. Install large diameter seal on installer tool. Seal lip faces towards shoulder on installer tool. Press in until Installer tool bottoms.



7 Loctite "271" (92-809819)

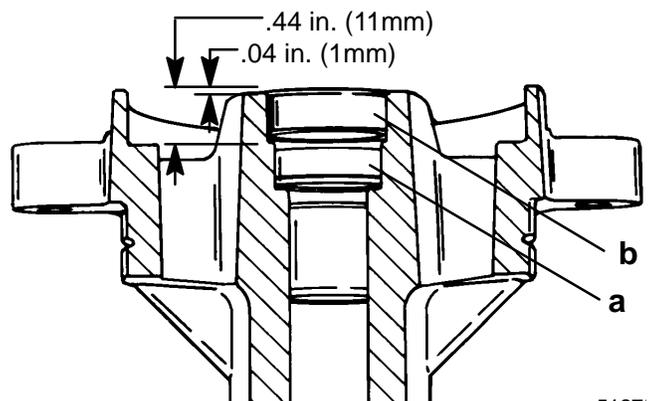
- a - Large Diameter Seal
- b - Installer Tool (91-817007)

Installation Note: If service tools are not available, the following reference dimensions apply for installing bearing and seals to proper depths.



- a - Bearing

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- a - Oil Seal (Install with Lip Down)
- b - Oil Seal (Install with Lip Up)

51271